

Work Order ID 93518

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93518

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Item ID: D350-567-113

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Replacement Window, Extra Large

Stop ***NS2***

Start Date: 16/11/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 14/12/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: *MLJ* Date: *12-11-16*

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-567	Rev D								
100									
100	DOCUMENT CONTROL	0.00							
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPPD350-567-113								
	<i>Juste white label</i>								
	<i>g b</i>								
	<i>DAS 15 9-89</i>								
	<i>12 12 20</i>								
	<i>CHG003</i>								
	<i>4</i>								
	<i>12-12-18</i>								
	<i>(4)</i>								
	<i>12/14/19</i>								
	<i>DAS 06 8-89</i>								
	<i>12/12/18 JB</i>								
110		0.00							
110	Packaging								
Packaging	Memo	0.00							
Packaging	Pick Packing Kit								
	ENSURE DT 8439 TEMPLATE IS INCLUDED								
	<i>DAS 15 2-89</i>								
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									
	<i>12 12 20</i>								
	<i>4</i>								

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Customer:

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD350-567-113								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

PPP 93513

8 12/12/20

13/11/10

MF

12-12-21

Picklist Print

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Parent Item: D350-567-113

D350-567-113

Parent Item Name: Replacement Window. Extra Large

Start Date: 16/11/2012

Required Date: 14/12/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 04-08-24 New Issue JLM
IPP Rev:B 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2463		Manufactured	No			110	f	563.3863	7.166	30.17263			
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D2463

Seal

SMS 4X

**

JB



Location

Loc Qty

Loc Code

ST403

563.38628

72232

15.38

79478

0.43737

83542

47.56891

90297

500

83540

1x (D2463-0860 as per dwg) CUT TO 86.00"

D3290-041

4X 86" SM

Manufactured No

110

Each

0.0000

D3290-041

Replacement Window Assembly

2600-6

Purchased

No

110

Each

585.0000

2600-6

Camlock Stud

SMS 4X

**

1

4

392810

93725

12

48

**

JB

12/12/18



Location

Loc Qty

Loc Code

396

17

122763

17

ST365

568

120077

4

121287

32

122441

32

122973

200

123150

300

122973

Picklist Print

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D350-567-113

Start Date: 16/11/2012

Required Date: 14/12/2012

Start Qty: 4.00

Required Qty: 4.00

2600-LW

Purchased

No

110

Each

641.0000

12

48

**

2600-LW

Camloc Retaining Washer

Sms 4x

Location

Loc Qty

Loc Code

ST365

641

121524

9

122317

80

122452

118

122973

134

123150

300

122973

212-12

Purchased

No

110

Each

163.0000

12

48

**

212-12

Receptacles

Sms 4x

Location

Loc Qty

Loc Code

380

115

122452

115

ST365

48

120077

20

121827

28

122452

AN526C832R9

Purchased

No

110

Each

467.0000

21

84

**

AN526C832R9

Screw

Sms 4x

Location

Loc Qty

Loc Code

ST345

467

118983

9

120181

21

121556

4

122814

133

123522

300

122814

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Shop Packet Print

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Picklist Print

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Start Date: 16/11/2012

Required Date: 14/12/2012

Start Qty: 4.00

Required Qty: 4.00

AN960JD8 NAS1149DN832 Purchased

No

110

Each

0.0000

42 168

AN960JD8 *SMB 40*

Washer

MS21042L08 Purchased

No

110

Each

775.0000

21 84

MS21042L08 *SMB 40*

Nut

Location

Loc Qty

Loc Code

315	9
122452	9
ST315	500
122814	500
ST317	266
122141	266

MS20426AD3-5 Purchased

No

110

Each

11,436.00

24 96

MS20426AD3-5

Rivet

SMB 40

Location

Loc Qty

Loc Code

ST316	11436
4179	390
4444	4950
4533	6096

FG-778150-550-ROL Purchased

No

110

sf

1,722.500

18 72

FG-778150-550-ROL

7781 9oz Glass 50"x125yd

SMB 40

Location

Loc Qty

Loc Code

ST416	1722.5
123239	1722.5

2sq yards

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